



## WHITE BORDEAUX BLEND Napa Valley 2023

LIBERATING. INSPIRING. EXQUISITE.

GRAPE VARIETY: Sauvignon Blanc & Semillion

REGION: Napa Valley, California

WINEMAKING NOTES: Sourced from a prestigious single vineyard in St. Helena, this vintage was fermented in a mix of neutral French oak and stainless steel barrels to preserves the purity of fruit while adding richness and depth. The wine was then sur lie aged for 8–9 months, enhancing its silky texture and complexity before blending and bottling. Alcohol: 14.5% | pH: 3.30 | T/A: 5.8 g/L

TASTING NOTES: Lifting from the glass, aromas of fragrant orange blossom, key lime zest, and night-blooming jasmine are complemented by crisp white peach and a hint of crushed wet stone. The palate is bright, bursting with juicy honeydew melon and ripe apricot, layered with a delicate touch of toasted brioche and flinty minerality. The finish is elegantly clean and enduring, with lively, well-integrated acidity that enhances its freshness and precision.

WHAT THE NUMBER 16 SIGNIFIES: Jean-Charles grew up in Burgundy, France and at the age of 16 he visited the Bordeaux region for the first time. He forever remembers his first taste of the crisp white wine blends and it inspired the creation of N°16, an extraordinary Napa Valley blend of Sauvignon Blanc and Semillon.

For Jean-Charles Boisset, enjoying wine is a LIBERATING journey. Our N°16 White Bordeaux Blend is an INSPIRING wine, freeing you of the mundane, and allowing you an EXQUISITE moment to sip and savor.